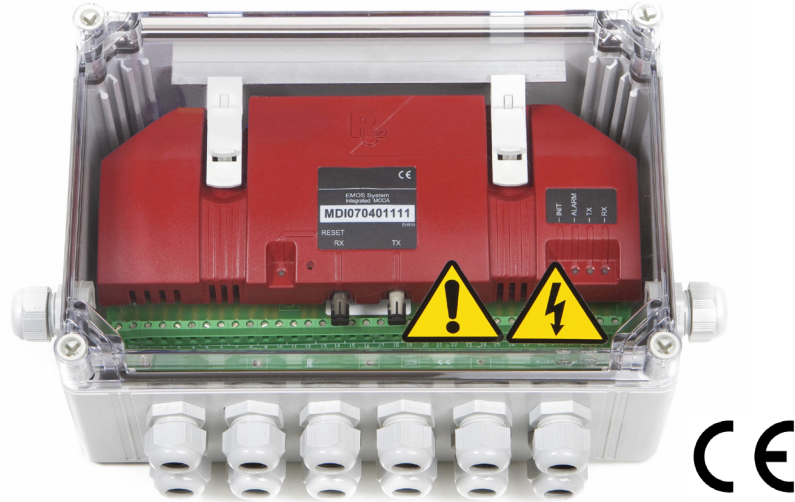




# R2 MODA: CELL-ROOM SAFETY AT ITS BEST



## OVERVIEW

FEATURES	BENEFITS
Analog to digital conversion	High data acquisition precision
SIL2 hardware and firmware (IEC 61508)	High sampling rate
+1.5mV accuracy (temperature compensated)	Built-in self-diagnosis capabilities
250ms scan rate	Multiple CPU compatible
16-bit voltage precision, 800 kHz	Digital filtering
Early fault detection	IPX7 protection against chemicals

Designed for the cellroom environment, the **MODA** incorporates sampling algorithms that synchronize with the fundamental rectifier frequency, removing any unwanted noise. This synchronization provides faster data acquisition when compared to standard filtering and averaging techniques. Without this advanced filtering, overall precision would be reduced by several millivolts.

The **MODA** is designed to be installed directly on the electrolyser, minimizing wire length, reducing noise pickup, and increasing precision. Thermally compensated, the **MODA** offers an unparalleled precision, within  $\pm 1.5$  mV over the practical operating temperature range found in cell rooms.

Equipped with 4 isolated and independent CPUs each sampling 8 analog inputs, the **MODA** has a sampling rate of 800kHz (1.25 us). This incredible speed ensures the proper detection and protection against all known causes of electrolyzer component failure. The speed, accuracy and stability of the **MODA** puts it in a class of its own. With its SIL2 rating and built-in diagnostic capabilities, the highest safety and reliability is assured during electrolyzer operation.



## PRODUCT DATA SHEET

World Trade Center, 380 St-Antoine W., Suite 2000, Montreal, Quebec, Canada H2Y 3X7

MKD0025 2V0 - MODA

514-987-1303 | R2.ca

Information contained in this brochure is subject to patents and constitutes proprietary information of R2. No part of this document may be reproduced, distributed, or disclosed without the prior written permission of R2. All rights reserved. Copyright © Recherche 2000 Inc. 1996-2025.

# R2 MODA: CELL-ROOM SAFETY AT ITS BEST

## TECHNICAL SPECIFICATIONS

General	
Measurement Category:	600V CAT III / 1000V CAT II Measurement Equipment
Supply Input Range:	22 to 70Vdc
Current Consumption:	300mA @ 24Vdc
Electrical Isolation:	2500V between power supply & measurement input channels.
Signal Input:	32 channels with $\pm 5$ Vdc range
Signal Output:	Digital Optical Communication Bus (R2 Protocol)
Analog to Digital Converter:	16-bit Sigma-Delta
Accuracy:	$\pm 1.5$ mV (over temperature)
Scan Rate:	250ms to scan all 32 inputs
Sampling Rate:	800kHz (1.25 $\mu$ s)

Environmental	
Operating Temperature:	-20 to 60°C
Storage Temperature:	-40 to 60°C
Altitude:	2000m max.
Vibrations:	Displacement: 0.75mm Acceleration: 2 m/s <sup>2</sup> Frequency: 1-150 Hz
Shocks:	Acceleration: 50 m/s <sup>2</sup> Duration: 6 ms

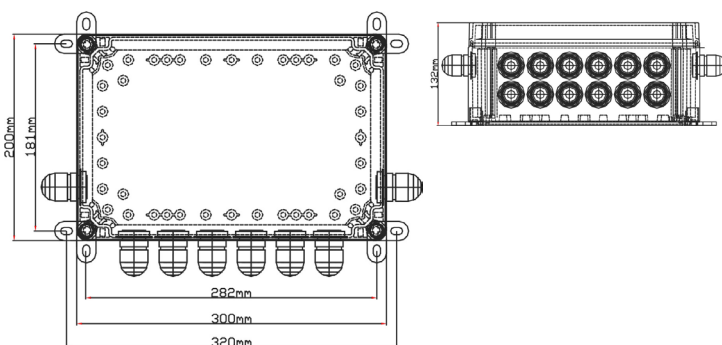
Mechanical	
Degree of Protection:	IPX7
Weight:	3 Kg
Dimensions W x H x D (cm)	30 x 20 x 13

Standards
IEC 61508 Safety Integrity Level (Designed to SIL2 requirements)
IEC 61010-1 Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use
IEC 61000-6-2, EMC Interference Immunity for Industrial Environments
IEC 61000-6-4, Emission Standard for Industrial Environments
IEC 60068-2, Environmental Testing
IEC 60529, Degree of protection provided by enclosures

Approvals
cTÜVus
CB Report
CE

## ACCESSORIES & SPARE PARTS

Part Number	Description
EH510	MODA Sensor only
EH500-2	Integrated TFP with backplate (Chlorine) no enclosure
EH500-4	Integrated TFP w/ backplate & Enclosure (no Sensor)
EH500-4-EX	ATEX TFP & Enclosure (No Sensor)
EH100	NSGAFOU Wire (per meters)
EH500-7	MODA Hardware Installation Kit
EH125	Fiber Optic Cable (1 pair, Multimode 62.5/125) - No connectors
EH137	Spare Fuse Kit
EH500-6	Replacement Plastic Screw Kit (4) for MODA Cover
EH181	Double Isolated MODA Power Supply (for 6 units)
EH183	Double Isolated MODA Power Supply (for 8 units)



## ORDERING INFORMATION

Part Number	Description
EH500	MODA Assembly Complete with TFP & Enclosure
EH500-EX	ATEX MODA Assembly Complete with TFP & Enclosure

## ADDITIONAL INFORMATION

R2's **MODA Intelligent Data Acquisition Sensor** is part of R2 **EMOS SIL2 SAFETY-MAINTENANCE & OPTIMIZATION SYSTEM**. Contact R2 for more information.



### PRODUCT DATA SHEET

World Trade Center, 380 St-Antoine W., Suite 2000, Montreal, Quebec, Canada H2Y 3X7

MKD0025 2V0 - MODA

514-987-1303 | R2.ca

Information contained in this brochure is subject to patents and constitutes proprietary information of R2. No part of this document may be reproduced, distributed, or disclosed without the prior written permission of R2. All rights reserved. Copyright © Recherche 2000 Inc. 1996-2025.