R2 – Annual Inspection

Technical Inspection includes :

• **Optical Power output measurements for all Silcam and Moda:** all Optical transmitter and receivers form SILCAM and MODA will be measured with a power meter and compare with reference operational range of the system. Results will be presented in the intervention report along with recommended actions (if required);

• *General inspection of the wiring of the SILCAM:* all SILCAM enclosures will be opened to verify that all wires are well connected and in good condition;

• *Validation of calibration of all MODA:* all MODA will be calibrated in order to provide accuracy level of 1.5 – 2mv.;

• **Execution of Engineering Change Requests (ECR)**: All relevant Engineering Change Request (ECR) issued by R2 as part of on going Product improvement will be applied to relevant Hardware. Said ECR will be detailed in a Product notification provided to Customer by R2;

• Validation of the calibration of the SILCAM: calibration of all SILCAM will be validated;

• Validation of the SILCAM trips: in coordination with the customer's DCS team, the trip functions of the SILCAM will be tested;

- Support team with extensive experience and knowledge of electrolysis process.
- "Why an annual inspection? We recommend it for stability and security because your success is measured by the minute and you don't have time to waste."

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